



**GP-44** Automatic Strapping Machine



The GP-44 Automatic Strapping Machine. Designed and developed for most general purpose industrial strapping applications. Adaptable to all popular arch sizes and strap sizes by simple kits. The GP-44 offers the highest quality, reliability, simplicity and safety.

### **GP-44 Automatic Strapping Machine**

- Capable of up to 44 straps per minute
- Programmable controlled with limited diagnostics
- Outside reel with automatic, waist-high strap loading
- Electric, no-adjust reel brake
- Movable, magnetic control box to facilitate any operation position
- Safety switches on table tops and front door
- Loop ejector to eject accidentally actuated straps
- Long life heater blade with smoke exhaust system
- Power savings system. Motors run only during strap cycle
- Outside tension adjust knob
- Portable on casters
- Choice of all popular strap widths: 5mm, 6mm, 6.5mm, 7mm, 9mm and 12mm. Available with 8"x 8" or 9"x 8" core
- Easily changed arch assembly using the standard machine body. Simple kits allow width or height expansion of the arch to all popular sizes
- Seven digit, non-reset maintenance counter
- Stainless steel table top with rollers, standard
- Automatic refeed mechanism



Waist-high, Automatic Strap Loading. Simple Diagnostics.



Simple Seal Engine. Minimal Parts.

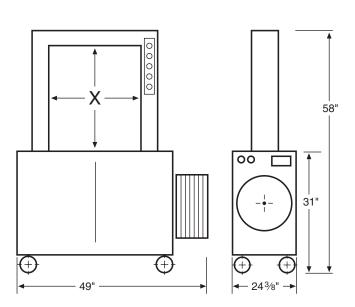
Up to 44 straps per minute

Power: 110 volt single phase, others available External, fully adjustable range

> 31", adjustable height available 4" wide x 2" high Compressible 6" wide x 2" high Non-Compressible

 Single or Dual Foot Pedals Adjustable Casters Adding up to

5mm to 12mm on 8"x 8" or 9"x 8" core



X=Std. arch 23" x 23", others available



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# SPECIFICATIONS

Model:

Speed:

Tension:

Weight:

Options:

Strap Sizes: Arch Sizes:

Table Top Height:

Min. Package Size:

GP-44

462 lbs.

Width 23" to 63" Height 23" to 39"

4" in Height

Soft Press

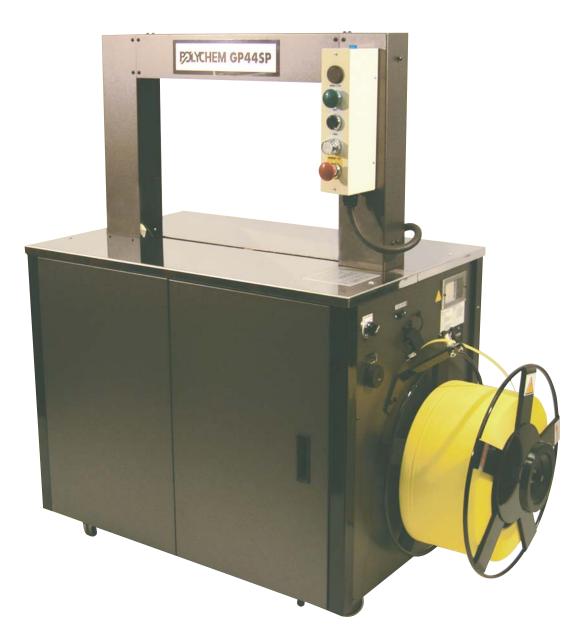
Hard Press

Quick Change Reel





**GP-44SP** SMALL PACKAGE Automatic Strapping Machine



**The GP-44SP Small Package Automatic Strapping Machine.** Designed specifically for tight strapping of narrow bundles and packages. The GP-44SP offers the highest quality, reliability, simplicity and safety.

## **GP-44SP** Small Package Automatic Strapping Machine

- Capable of up to 30 straps per minute
- · Programmable controlled with limited diagnostics
- Outside reel with automatic, waist-high strap loading
- Electric, no-adjust reel brake
- Movable, magnetic control box to facilitate any operation position
- Safety switches on table tops and front door
- Loop ejector to eject
  accidentally actuated straps
- Long life heater blade with smoke exhaust system
- Power savings system.
  Motors run only during strap cycle
- Outside tension adjust knob
- · Portable on casters
- Choice of 3/8" or 1/2" strap. Available with 8"x8" or 9"x8" core
- Seven digit, non-reset maintenance counter

<u>48</u> 37"

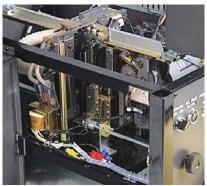
- Stainless steel table top
- Automatic re-feed mechanism



Great for wood molding or trim.



Waist-high, Automatic Strap Loading Simple Diagnostics



Simple Seal Engine. Minimal Parts.



| Model:             | GP-44SP                                 |  |
|--------------------|---|--|
| Speed:             | Up to 30 straps per minute              |  |
| Power:             | 110 volt single phase, others available |  |
| Tension:           | External, fully adjustable range        |  |
| Strap Sizes:       | 3/8" or 1/2" on 8"x8" or 9"x8" core     |  |
| Arch Size:         | 23"high x 16"high                       |  |
| Weight:            | 462 lbs.                                |  |
| Table Top Height:  | 31", adjustable height available        |  |
| Min. Package Size: | 3"wide x 3"high incompressible          |  |
|                    |   |  |
| 0.11.              | Adjustable Casters Adding               |  |

Options:

Adjustable Casters Adding 3" to starting Height

\*NOTE: Strapping cycle time varies with arch size and package size



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Automatic Strapping Machine Designed for the Food Packaging Industry



The cost effective alternative to stainless steel



www.polychem.com

## **GP-44Zn** Automatic Strapping Machine

Designed and developed for food packaging industry strapping applications. The entire machine frame and covers have been dipped in Zinc Dichromate for corrosion resistance. In addition, critical components such as the feed/retract wheel, high tension arms and accumulator, within the seal engine are constructed with stainless steel or Zinc Dichromate coated steel to prolong the serviceable life of the machine. The bottom of the machine has been enclosed with a zinc-coated plate. The plate provides splash protection from room wash down requirements.



Magnetic Control Box

**SPECIFICATIONS** 



Splash Resistant Sealed Bottom

- Capable of 44 straps per minute
- Programmable controlled with diagnostics
- Outside reel with automatic, waist-high strap loading
- Electric, no-adjust reel brake
- Movable, magnetic control box to facilitate any operation position
- Complete safety interlocks on table tops and front door
- Operates on 120VAC Power
- Long life heater blade with smoke exhaust system
- Power savings system. Motors run only during strap cycle
- External, fully adjustable tension knob
- Standard 3/8" polypropylene Strap
- Seven digit, non-resettable maintenance counter
- Stainless Steel Table Top with rollers
- Automatic re-feed mechanism
- 8" x 8" or 9" x 8" core sizes
- Other arch and strap sizes available



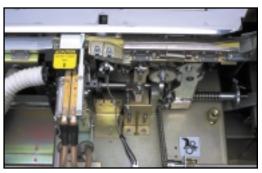
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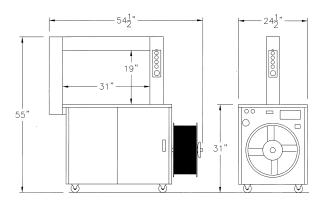
Standard 31" w x 19" h Arch (Additional arch sizes available)



PLC Control with Diagnostics, Waist High Strap Loading, Maintenance Counter



All Critical Components are Plated or Stainless



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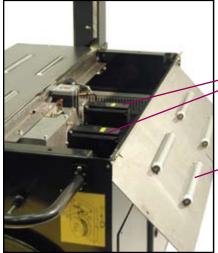
# SV-5000

Automatic Strapping Machine Servo-Motor Technology with Automatic Loading



**The SV-5000 Automatic Strapping Machine.** A state of the art machine, featuring servo-motor technology, auto strap loading, loop ejector, end of strap eject, and many other features.

**SV-5000** Automatic Strapping Machine Servo-Motor Technology with Automatic Loading



Servo-Motor Technology

Easy Access Fold Open **Roller** Tops



Push Button Auto Load



## Features:

- Capable up to 50 Straps/Minute
- PLC Controlled with Diagnostics
- Electronic Reel Brake
- Electronic Tensionioning
- Movable Magnetic Pendant
- Loop Ejector
- Long Life Heater Blade
- Power Saving System, Motor Runs Only During Cycle
- Easy Access Strap Path (No Tools)
- Auto Refeed
- Choice of Arch Sizes & Strap Widths
- Clean Design with Few Parts

| Specifications:                        |
|--|
| Minimum Package Size: 4" x 4"          |
| Maximum Package Size: Within Arch Size |
| Maximum Tension: 150 lbs.              |
| Table Top Height: Standard: 30 Inches  |
| Optional: 27 Inches                    |
| Electrical Supply: 110 VAC, 15A        |
| Core Sizes: 8 x 8 or 9 x 8             |
| Strap Sizes: 5mm, 6mm, 9mm (3/8)       |
| Polypropylene                          |
|  |

Stock Arch Sizes: See Chart

Movable Magnetic Pendant

|        | Stock      | Width |     |     |
|--------|------------|-------|-----|-----|
| A      | Arch Sizes | 25″   | 33″ | 41″ |
| ht     | 15″        |       |     |     |
| Height | 23″        |       |     |     |
| Ĭ      | 31″        |       |     |     |

Polychem Plastic Strapping • Up to 50% MORE FOOTAGE PER COILI! New Polychem long length coils

Save time and money

Fewer coil changes

- Lower cost per foot
- MAS50XLY Yellow 5mm x 32,000 feet MAS60XLY Yellow 6mm x 29,000 feet
- MAS90XLY Yellow 9mm x 18,000 feet

NOTE: All throughput estimations vary with actual arch size, package size, and conveyor speed.



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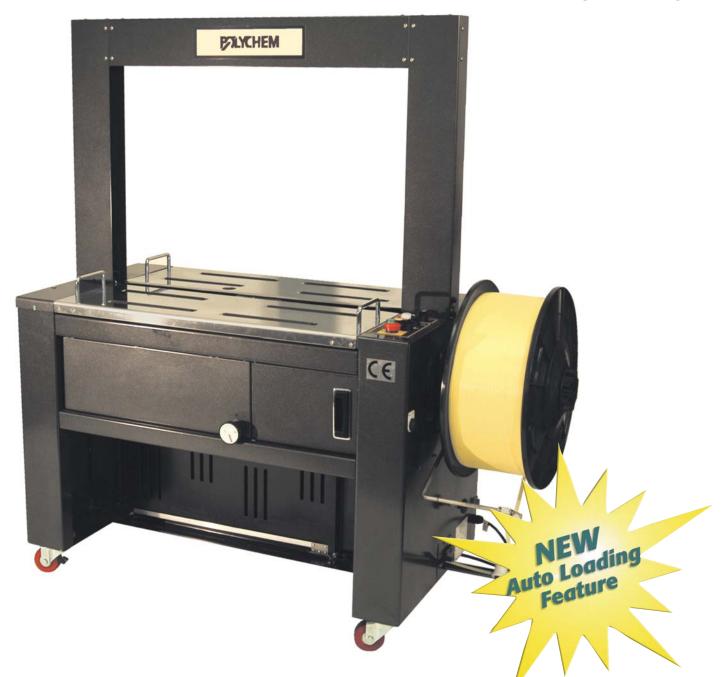
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## **PC-600AL** Automatic Strapping Machine

with Push Button Auto-Strap Loading



The PC-600AL Automatic Strapping Machine. An economy priced machine with many of the same great features as more expensive models such as automatic strap loading and loop ejector.

### **PC-600AL** AUTOMATIC STRAPPING MACHINE An Economical Choice-With Automatic Loading!



Push-button Auto Load feature

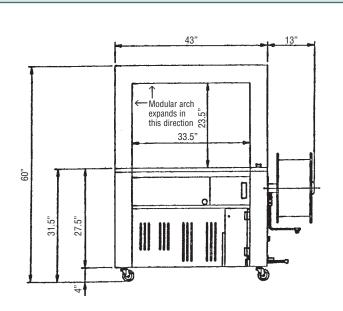
### **FEATURES**

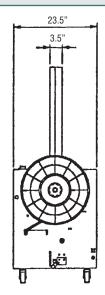
- Lubrication free sealing mechanism
- Cycle Start Standard Options foot switch, push button or table top ball switch
- · Capable of up to 25 straps per minute
- Simple, centralized controls
- Portable on casters
- Available in 3/8" (9mm) & 1/2" (12mm) strap on 8x8 or 9x8 core size
- Table Height = 31<sup>1</sup>/2"
- Hinged, easily removable stainless steel table top with rollers, standard
- Automatic re-feed mechanism
- Weld-Cool switch for highly compressible packages or very rigid packages that need high tension
- Automatic strap loading
- · Loop ejector to eject accidentally actuated straps

### **SPECIFICATIONS**

Minimum Package Size: 6 inches wide, 2 inches highElectrical Supply: 11Maximum Package Size: within arch sizeCoMaximum Tension: 180 lbs.StSpeed: 2.5 seconds/cycle

Electrical Supply: 110 VAC – Standard Core Sizes: 8"x8" or 9"x8" Strap Sizes: 3/8" & 1/2" P.P. (9mm & 12mm)







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